

## Technical Data Sheet

To DIN EN ISO, Marks & Spencer Standards

Febr. 2007

|                          |  |
|--------------------------|--|
| Article Name             | CLASSIC No. 60   |
| Article Description      | Embroidery Rayon   |
| Composition              | 100% viscose filament  |
| Harmonised Tariff Number | 540120100  |
| Count                    | 84 dtex x 2<br>75 den x 2<br>(No.60 is approximately 40% thinner than No.40) |
| Make Up Available        | 1500 m spool   |





### Fastness Rating – Scale 1 (worst) – 5 (best)

|  |     |
|--|-----|
| Fastness to washing at 95°C<br>DIN EN 20105 / M & S C4A                                | 4-5 |
| Fastness to water (damp for 4hrs at 37°C)<br>DIN EN ISO 105-E01 / M & S C6             | 4-5 |
| Fastness to rubbing dry (10 rubs on dry white Fabric)<br>DIN EN ISO 105-X12 / M & S C8 | 4   |
| Fastness to rubbing wet (10 rubs on wet white Fabric)<br>DIN EN ISO 105-X12 / M & S C8 | 3-4 |
| Fastness to dry cleaning<br>DIN EN ISO 105-D01   | 4-5 |

### Fastness Rating - Scale 1 (worst) – 8 (best)

|  |  |
|--|--|
| Fastness to light (100hrs xenon light)<br>DIN EN ISO 105-B02 | 6-7<br>Due to different dye stuffs not applicable to all colors. |
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### Mechanical-Technological Values

|   |  |
|---|--|
| Tensile Strength cN (force until thread breaks, in Centinewton)<br>DIN EN ISO 2062      | approx. 350  |
| Elongation (% of stretch extension with weight tension until breaks)<br>DIN EN ISO 2062 | approx. 22   |
| Shrinkage (shrinkage at boiling water)<br>DIN 53866 T2                                  | 1-2 %  |
| Recommendations for care  |     |
| Color Card No.  | 429  |

dtex = decitex = weight in grams of 10,000m of yarn; den = denier = weight in grams of 9,000m of yarn  
 1 denier = 1,111 decitex; 1 Centinewton = slightly more than 1 gram  
 dtex x 2 = two-ply of yarn; den x 2 = two-ply of yarn